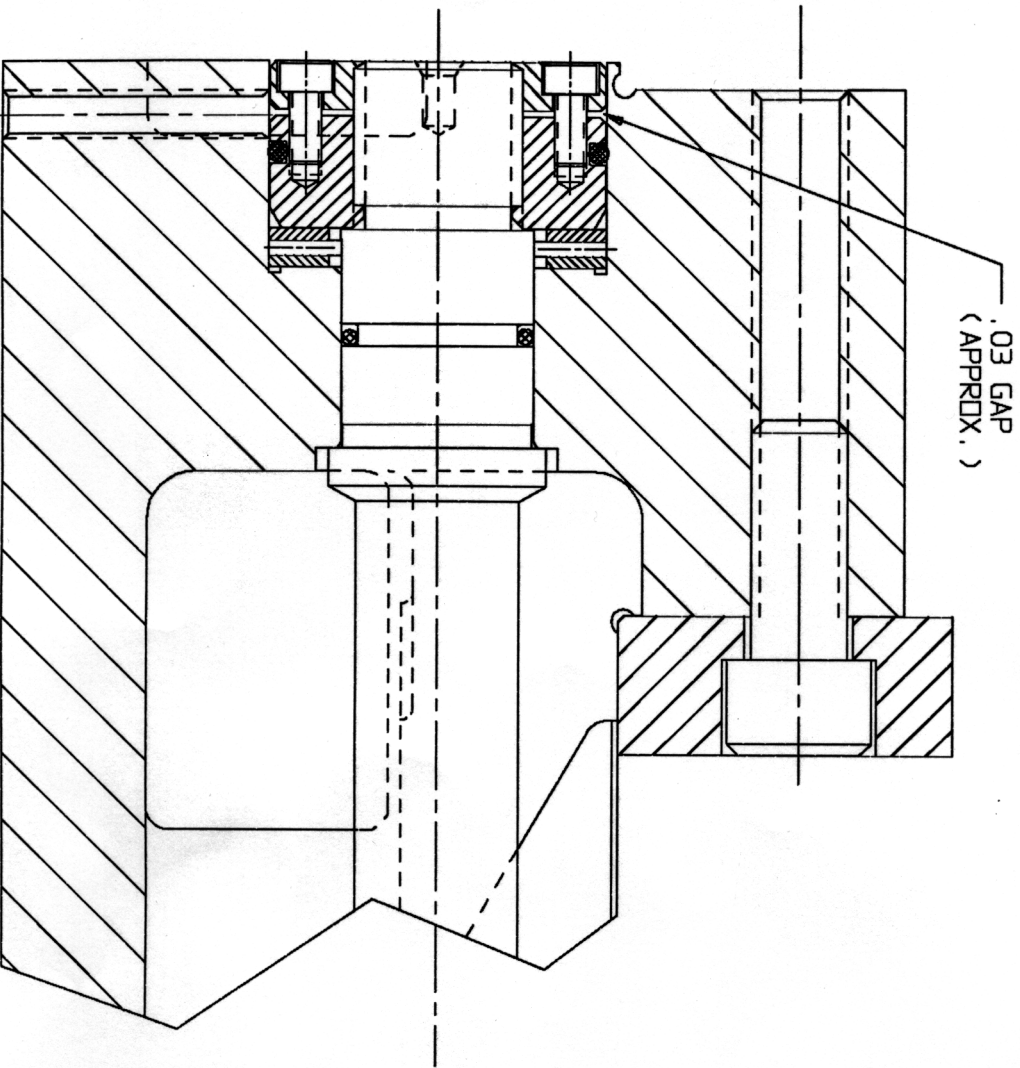


VERSATILELOCK (ALL 3600 MODELS) RETAINING NUT ADJUSTMENT



VersatileLock (All 3600 Models) Retaining Nut Adjustment:

1. Turn the thicker half of the 2-piece Retaining Nut onto threaded end of the Screw (3600V-5). Finger tighten nut against the Thrust Bearing Set. Turn nut counter-clockwise slightly (back-off 1/16 turn approximately). **NOTE:** Thrust Bearing Set must be installed into the 1.750 diameter bore in the following order: Washer, Bearing, Washer (before installing the nut).
2. Turn the thinner half of the 2-piece Retaining Nut finger tight against the thicker nut. Turn the thinner nut counter-clockwise to line-up 1st set of holes. Continue turning ccw (90°) until lined up with the next hole on the thicker nut. **NOTE:** There will be a .03" (approx.) gap between the (2) pieces.
3. Install (4) #8-32 cap screws and tighten evenly in a criss-cross pattern to lock the (2) nuts together. **NOTE:** Put wrench on "hex" end of Screw (3600V-5) to keep it from rotating while tightening the cap screws.