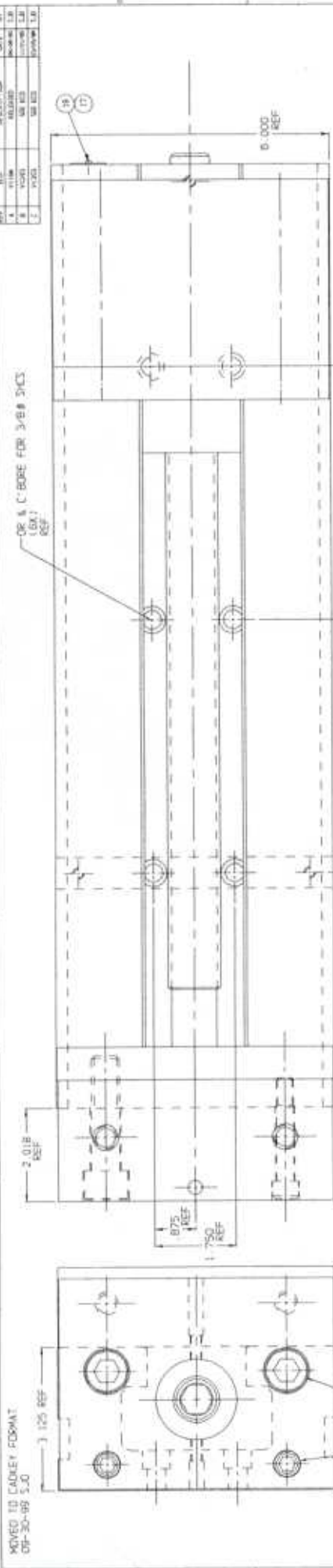


MOVED TO CADKEY FORMAT
09-30-99 S.J.O



HYDRAULIC CYLINDER ASSEMBLY NOT SHOWN

ADDITIONAL 25# X 90° DRILL POINT REF 0.125 IN HYDRAULIC CYLINDER AT ASSEMBLY

GRIND THIS SURFACE PER WITH REMOVAL

1.4850

1 1/8" BUN-2A REF

20.500 REF

REF 1.50

6880 REF

1 DF 6880 REF

4.500 REF

4.156 REF

REF 1.50

20.500 REF

1 1/8" BUN-2A REF

1.750 REF

7.25 REF

4.000 REF

0.000 REF

11.000 REF

5.500 REF

2.018 REF

3.125 REF

0.075 REF

1.750 REF

0.075 REF

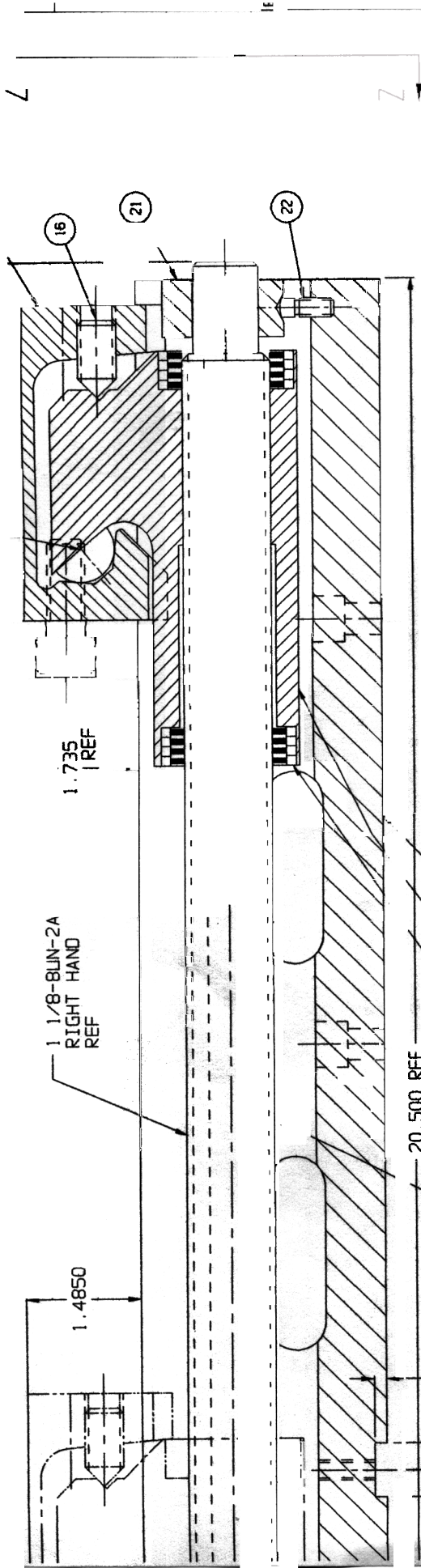
ITEM	PART NO.	DWG NO.	DESCRIPTION	QTY.	REF.
1	640XLHR	0	6" EXTRA LONG PULL TYPE LONG STROKE HYDRAULIC REVERSE ASSEMBLY	1	REF.
2	6880	0	6880	1	REF.
3	1 DF 6880	0	1 DF 6880	1	REF.
4	4.500	0	4.500	1	REF.
5	4.156	0	4.156	1	REF.
6	REF 1.50	0	REF 1.50	1	REF.
7	20.500	0	20.500	1	REF.
8	1 1/8" BUN-2A	0	1 1/8" BUN-2A	1	REF.
9	1.750	0	1.750	1	REF.
10	7.25	0	7.25	1	REF.
11	4.000	0	4.000	1	REF.
12	0.000	0	0.000	1	REF.
13	11.000	0	11.000	1	REF.
14	5.500	0	5.500	1	REF.
15	2.018	0	2.018	1	REF.
16	3.125	0	3.125	1	REF.
17	0.075	0	0.075	1	REF.
18	1.750	0	1.750	1	REF.
19	0.075	0	0.075	1	REF.

ITEM	PART NO.	DWG NO.	DESCRIPTION	QTY.	REF.
1	640XLHR	0	6" EXTRA LONG PULL TYPE LONG STROKE HYDRAULIC REVERSE ASSEMBLY	1	REF.
2	6880	0	6880	1	REF.
3	1 DF 6880	0	1 DF 6880	1	REF.
4	4.500	0	4.500	1	REF.
5	4.156	0	4.156	1	REF.
6	REF 1.50	0	REF 1.50	1	REF.
7	20.500	0	20.500	1	REF.
8	1 1/8" BUN-2A	0	1 1/8" BUN-2A	1	REF.
9	1.750	0	1.750	1	REF.
10	7.25	0	7.25	1	REF.
11	4.000	0	4.000	1	REF.
12	0.000	0	0.000	1	REF.
13	11.000	0	11.000	1	REF.
14	5.500	0	5.500	1	REF.
15	2.018	0	2.018	1	REF.
16	3.125	0	3.125	1	REF.
17	0.075	0	0.075	1	REF.
18	1.750	0	1.750	1	REF.
19	0.075	0	0.075	1	REF.

640XLHR

1 of 2

VIEW Z-Z



ITEM	PART NO.	DWG. NO.	DESCRIPTION	QTY.	PUR / MFG
12	D60-7	B1339	JAW PLATE		M
	00-1487	NO DWG	SHCS 5/8-11NC X 2 1/2 LG	2	P
10	00-1362	NO DWG	SHCS 3/8-16NC X 2 1/4 LG	2	P
9	00-1191	NO DWG	SHCS #8-32NC X 3/8 LG	4	P
8	3600V-8	C11041	2-PIECE RETAINING NUT	1	M
7	3600V-128	NO DWG	O-RING 1 9/16" ID. X 3/32 CS	1	P
6	6XLP1LSR-212	C18224	HOLDING BLOCK	1	M
5	3600V-99	NO DWG	O-RING 1 9/16" ID. X 3/32 CS	1	P
4	6XLP1LSR-5	D18886	SCREW	1	P
3	PT600-211	B10862	INTERNAL BRUSH SEAL	8	
2	6XLP1LSR-3R	C18225	REAR NUT	1	M
1	6XLP1LSR-1	D18442	MACHINED BODY	1	M

ITEM	PART NO.	DWG. NO.	DESCRIPTION	QTY.	PUR / MFG
27	DL600-111	A18984	KUR' LOGO TAG	2	P
26	DL600-249	NO DWG	CHIP GUARD (LONG) .015 X 2.250 X 12.00	1	P
25	DL600-248	NO DWG	CHIP GUARD (SHORT) .015 X 2.250 X 5.00	2	
24	6XLP1LS-249	NO DWG	CHIP GUARD .015 X 2.250 X 20.00	1	
23	050-10A-SA	C10231	HANDLE	1	
22	08-0009	NO DWG	SD HD SET SCR 1/4-20NC X 1/2 LG	1	
21	6XLP1LS-224	B18443	SCREW SUPPORT	1	
20	368HU	B17863	HYDRAULIC UNIT	1	P/M
19	01-3277	NO DWG	SD SET SCREW (LONG POINT-ROLLER STRIP)	2	P
18	6XLP1LS-102	A18509	MOVABLE JAW SEGMENT	1	P
17	07-0230	NO DWG	U-TYPE DRIVE SCREW #2 X 1/4 LG	2	P
16	01-3334	NO DWG	SD HD SET SCREW (LONG POINT-ROLLER STRIP)	1	P
15	DL600-2A	D18896	MOVABLE JAW SEGMENT	1	M
14	D60-9	B10671	SEGMENT	1	M
13	00-1419	NO DWG	SHCS 1/2-13NC X 1 1/4 LG	4	P

ITEM	PART NO.	DWG. NO.	DESCRIPTION	QTY.	PUR / MFG
12	D60-7	B1339	JAW PLATE		M
10	00-1362	NO DWG	SHCS 3/8-16NC X 2 1/4 LG	2	P
9	00-1191	NO DWG	SHCS #8-32NC X 3/8 LG	4	P
8	3600V-8	C11041	2-PIECE RETAINING NUT	1	M
7	3600V-128	NO DWG	O-RING 1 9/16" ID. X 3/32 CS	1	P
6	6XLP1LSR-212	C18224	HOLDING BLOCK	1	M
5	3600V-99	NO DWG	O-RING 1 9/16" ID. X 3/32 CS	1	P
4	6XLP1LSR-5	D18886	SCREW	1	P
3	PT600-211	B10862	INTERNAL BRUSH SEAL	8	
2	6XLP1LSR-3R	C18225	REAR NUT	1	M
1	6XLP1LSR-1	D18442	MACHINED BODY	1	M

TITLE: 6" EXTRA LONG PULL TYPE LONG STROKE HYDRAULIC REVERSE
 PART NO.: D18885
 REV. NO.: 0
 CUSTOMER: 6XLP1LSR
 SCALE: FULL
 SHEET: 1 of 1

TELEGRAPHIC UNLESS NOTED IN ORDER
 DRAWING: A 1 OF 1
 ALL DIMENSIONS IN INCHES
 UNLESS NOTED OTHERWISE
 DATE: 03/04/93
 DRAWN BY: DIRSCHHEL
 CHECKED BY: [blank]

C:\CADKEY\WISE\XL\6XLP1LSR
 TEL. NO. [blank]
 NO. OF TUB. [blank]

640XLHR

of