



KURT MANUFACTURING COMPANY

INDUSTRIAL PRODUCTS DIVISION

1325 N.E. Quincy Street, Minneapolis, Minnesota 55413-1540
Phone 763-572-4424 Toll Free 800-328-2565 FAX (612) 623-3902

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PRECISION MACHINING SPECIAL MACHINES, DIE CASTING & INDUSTRIAL PRODUCTS
KURT W. KUBAN, FOUNDER W.G. (BILL) KUBAN, PRESIDENT

TO _____ DATE: _____
COMPANY: _____ FAX #: _____
FROM: _____ PAGES SENT: _____
SUBJECT: ASSEMBLY STEPS FOR A CC _____
DL600-3A-SA & DL400-3-SA

1. PUT SPRINGS IN SCREW 4 REQ'D.
2. PUT U-CUP SEAL IN POSITION ON #12 (OPEN AREA FACING HEX)
3. COMPRESS SPRINGS WITH #9 DOWEL PIN. (SET PIN IN SMALLEST GROOVE)
4. PUT BEARING PAC ASS'Y IN COVER. (OPEN SIDE FACES HEX)
5. PUT THIN WASHER ON SHAFT NEXT.
6. PUT SLEEVE #22 ON NEXT. (WITH C'BORE FACING HEX)
7. INSERT SPLIT RINGS --SLIDE SLEEVE OVER SPLIT RINGS.
8. PUT SPLIT COLLAR IN POSITION BETWEEN THIN WASHER & BEARING PAC.
9. PUT U-CUP SEAL #7 INTO NUT.
10. SQUIRT OIL ON THREADS OF CLUTCH AND ASSEMBLE NUT. (SEE NUT SKETCH)
11. PUSH U-CUP IN PLACE, USE TOOL LIKE DENTAL PICK.
12. TAKE U-CUP SEAL #5 SET ON FIRST THREAD (END OF SCREW) WITH OPENING FACING HEX, THEN USING A RAG, ROLL U-CUP SEAL OVER THE THREADS.
13. SCREW ON REAR NUT AND PUSH U-CUP SEAL INTO C'BORE OF NUT (USE TOOL LIKE A DENTAL PICK).
14. ADJUST NUTS TO SKETCH.

ONE STOP WORKHOLDING



F A C S I M I L E T R A S M I S S I O N
KURT MANUFACTURING COMPANY

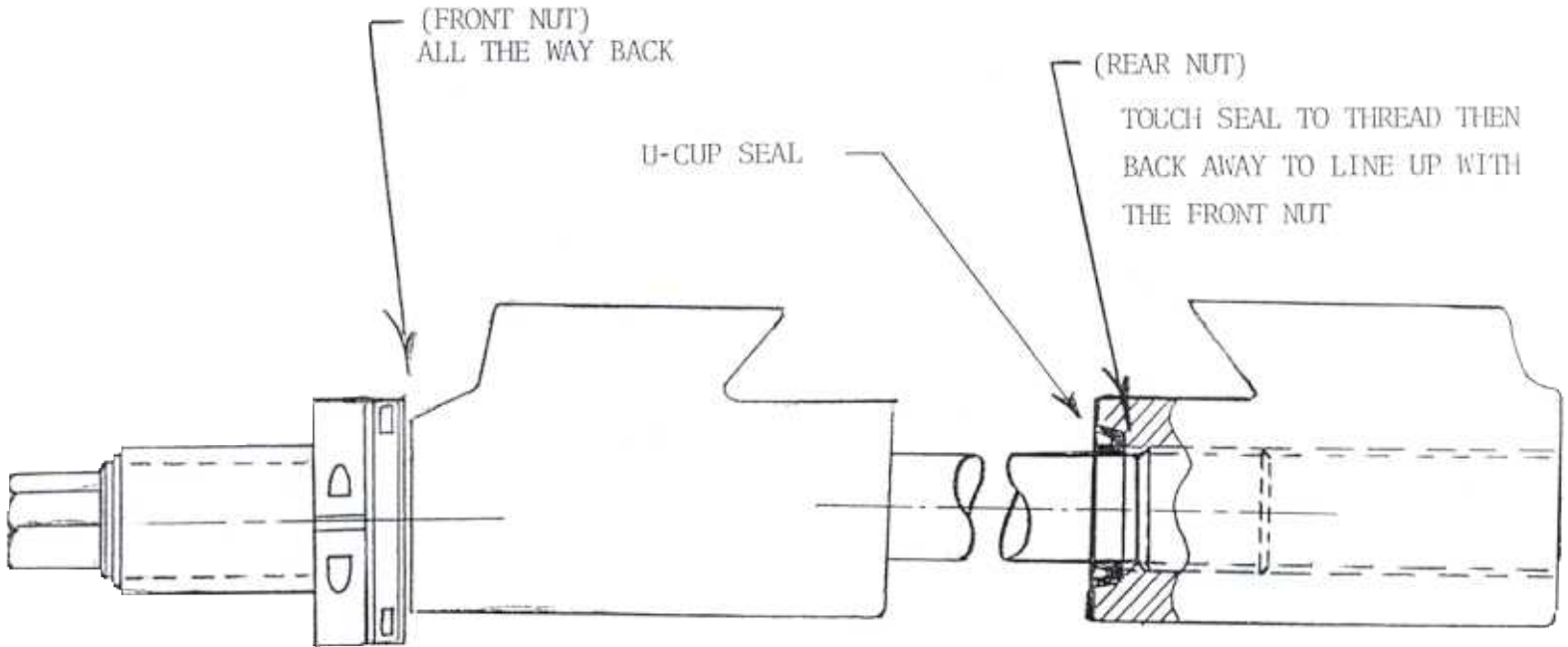
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PRECISION MACHINING
 KURT W. KUBAN, FOUNDER

SPECIAL MACHINES DIE CASING

INDUSTRIAL PRODUCTS
 W.G. (BILL) KUBAN, PRESIDENT

TO: _____ DATE _____
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 SUBJECT: DL600A & DL400A CC: _____



"IN TIME" - WHEN IN THIS POSITION OUT OF VISE)

ONE STOP WORKHOLDING.