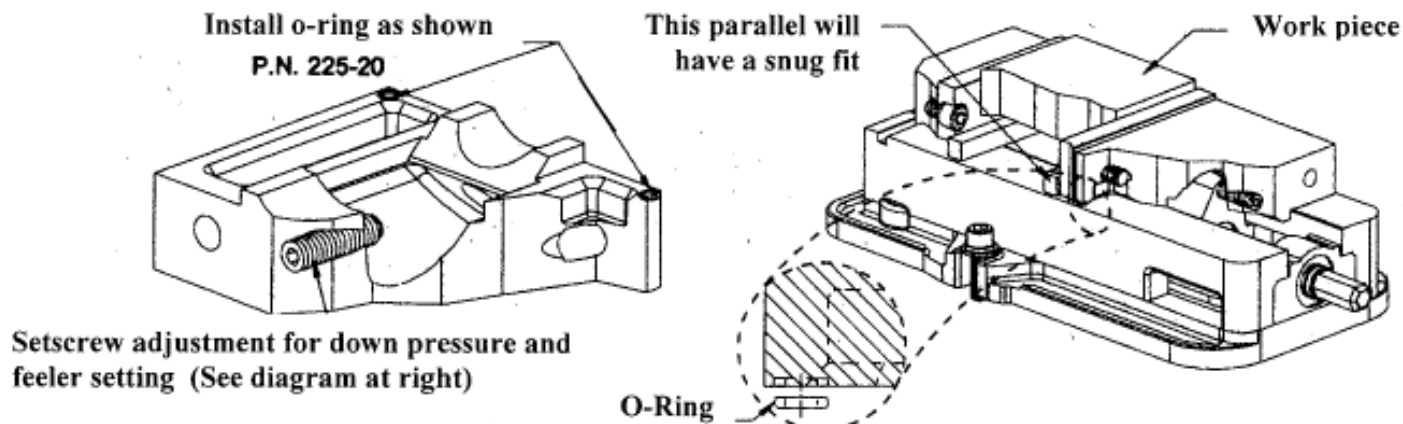




## PROPER O-RING INSTALLATION AND USAGE



Most jobs require a tight contact between the workpiece and the parallels (see above). This option offered by Kurt Manufacturing Company is ideal for that. The O-Ring installation will provide for the movement needed when working with parallels.

### NOTE:

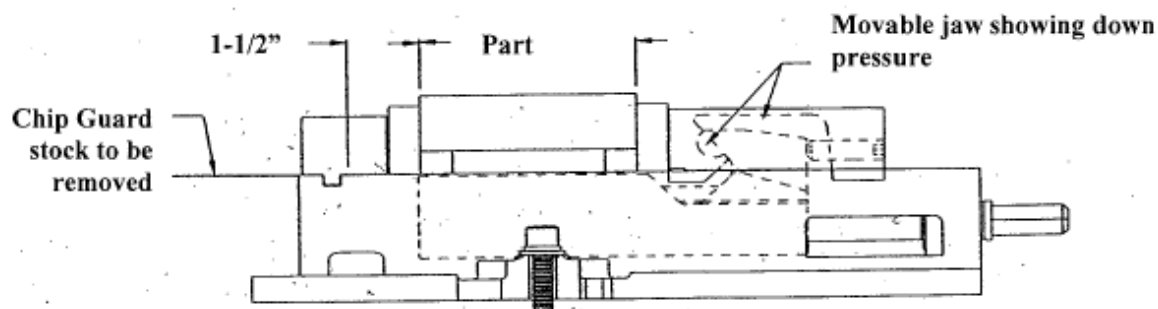
We do not recommend using this option with step jaws.

### INSTALLATION:

Install the O-Ring in the movable jaw as shown above in two places. Tighten the adjustment set screw for a .002" space under the front face of the movable jaw, then the jaw will tighten down during clamping and provide down movement, pulling the part onto the supporting parallel.

PATENT PENDING

## PROPER CHIP GUARD INSTALLATION AND USAGE



### CAUTION:

Chip Guard stock shown above is provided to keep chips from the nut and screw assembly and must be cut and deburred to meet your application and safety needs.

This Chip Guard stock should be cutoff to fill the opening between jaw plates.

### EXAMPLE:

Part plus 1 1/2 inches = Length of Chip Guard stock.

### NOTES:

Remove Chip Guard stock to lift vise. Corners of Chip Guard stock if left extended as shown above could cause injury.