

Conversion Kit Assembly - DLU6, DLUM6, DLU4, DLUM4

Caution: Use caution converting to a single station vise when the vise is mounted in a vertical position and using extended height jaw blocks. The additional weight of the front jaw requires a higher rated spring in the front nut assembly only. **Failure to insert the properly rated spring could result in personnel injury.** Please contact the factory for recommended spring.

1. Remove center stationary jaw. If needed remove the stationary jaw keys by inserting a hex wrench through the center hole of the key and turn the Socket Head Set Screw (SHSS) counter clockwise driving the key upwards. Once the key has been removed, turn SHSS back inwards.
2. Install the single station jaw kit. (Purchased separately)
3. If using existing movable jaw block without drilled and tapped holes in the front jaw, drill and tap (2) places.
4. Clean the end of the vise base and mount the holding plate by using the hardware supplied.
5. Open the jaws until the front movable jaw is against the plate. Install (2) cap screws (included) and tighten.

