

Maintenance vb Dock-Lock 1T

Warning:

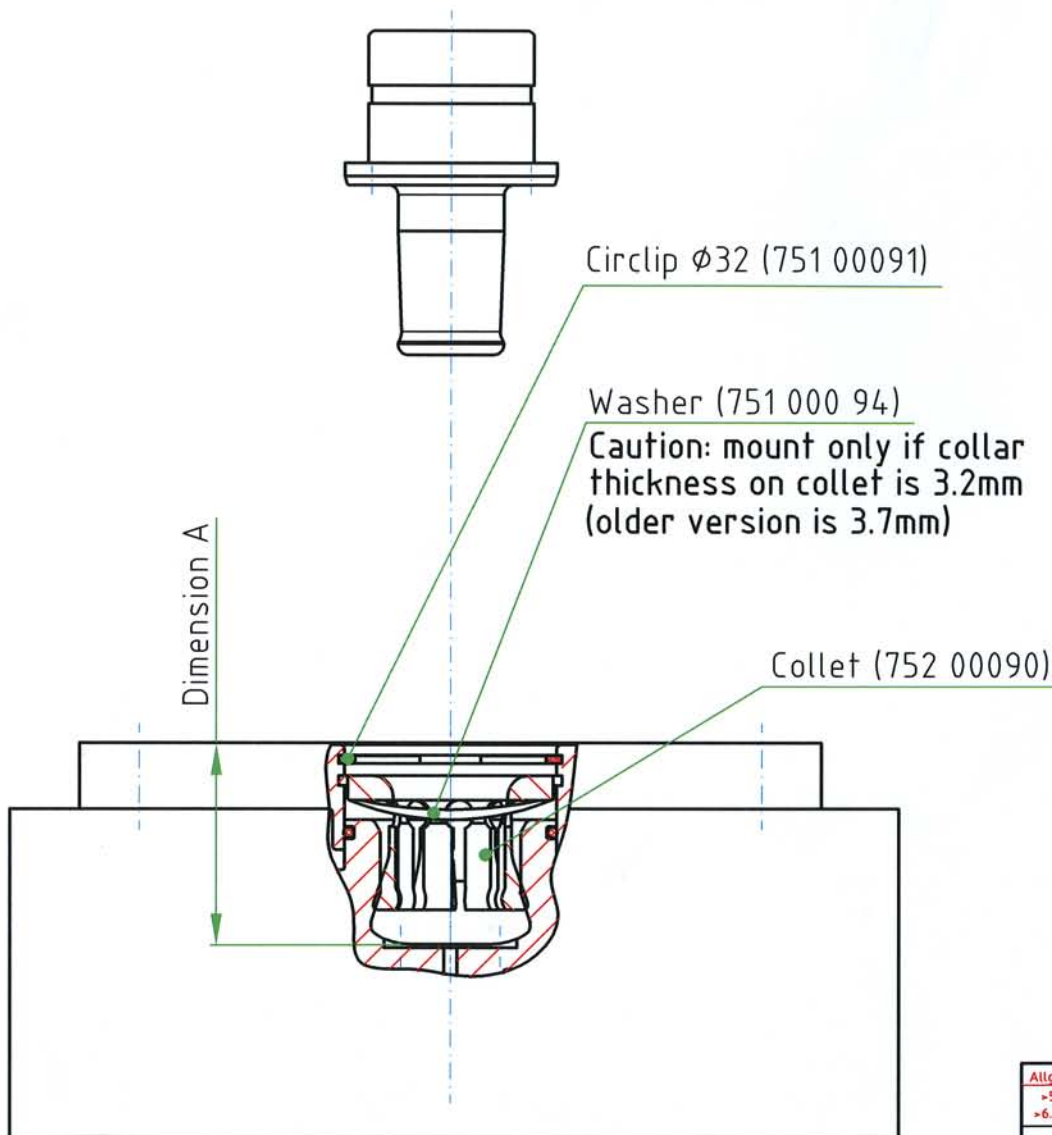
Cleaning out the clamping chamber with pressurized air gun can cause a malfunctioning of the system. Chips must only be removed by a chip vacuum-cleaner.

Weekly maintenance

For secure clamping it is necessary that the clamping chamber is clean and free of chips. In case of dirt accumulation: Circlip (751 00091) and collet (752 00090) must be demounted and cleaned. Check for damage and if necessary replace. Only use original spare parts.

Dimension <A> to be checked without clamping bolt:
 with oil-pressure: 27.7mm +0 / -0.2
 without oil-pressure: 32.2mm ±0.2

In case of malfunctioning due to inappropriate mounting or handling by unauthorized persons vb denies all responsibility.



Allgemeintoleranzen SN 258440-m				Projektion E		
>5...6 ±0.1	>30...120 ±0.3	>400...1000 ±0.8	>...10 ±1*	>50...120 ±20'	-	
>6...30 ±0.2	>120...400 ±0.5	>1000...2000 ±1.2	>10...50 ±30'	>120...400 ±10'		
Maintenance of vb Dock-Lock 1T				Maßstab	Datum	Name
English				1:1	Bearb. 08.02.2006	wag
				Gepr. _____		
				Plot Datum: 15.02.2006		
				Zeichn.-Nr.		
				752905 WA c		
Schutzvermerk nach DIN 34				